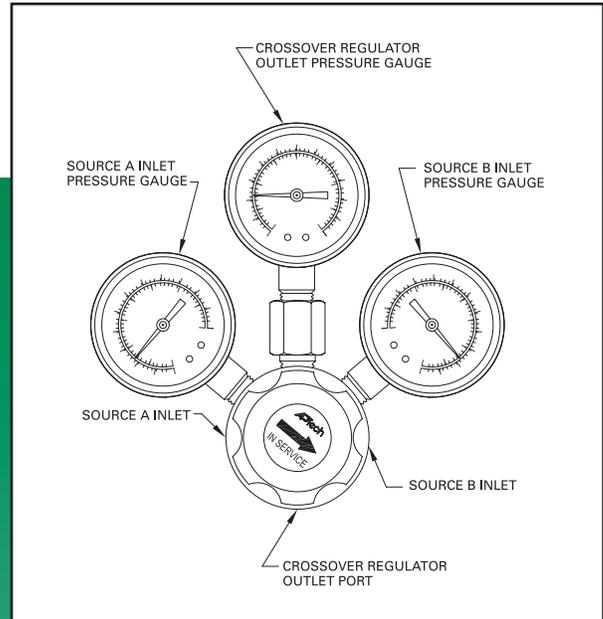




ADVANCED PRESSURE TECHNOLOGY

SERIES AK M60 & M66 CROSSOVER MANIFOLD ASSURES CONTINUOUS GAS SUPPLY

- ◆ Automatically switches from one cylinder to another when the primary cylinder empties
- ◆ Allows changing of cylinders during operation
- ◆ Simple, worry free, pressure based system
- ◆ Vacuum to 3,500 psig (241 bar) inlet, 250 psig (17 bar) outlet
- ◆ Flow capacity* to 50 slpm (1.8 scfm)
- ◆ Stainless Steel or Brass construction
- ◆ Diffusion resistant 316 SS diaphragm
- ◆ Ni-Cr-Mo alloy internals option, 'SH' for added corrosion resistance
- ◆ Designed for ease of operation
- ◆ Cleaned for O2 service
- ◆ M60 – free poppet
M66 – tied diaphragm
- ◆ Installation and operating instructions available at www.aptech-online.com



ENGINEERING DATA

Operating Parameters

Source pressure	Vacuum to 3,500 psig (241 bar)
Delivery pressure (approximate)	M60 & M66 10 – 85 to 115 psig (5.8 to 7.9 bar)
	M60 & M66 15 – 135 to 165 psig (9.3 to 11.4 bar)
	M60 25 – 225 to 275 psig (15.5 to 19.0 bar)
Proof pressure	150% of operating pressures
Burst pressure	300% of operating pressures

Other Parameters

Inlet /outlet ports	1/4" NPT
Flow coefficient, Cv	0.09
Operating temperature	-40° to +160°F (-40° to +71°C)**
Leak rate	1 x 10 ⁻⁹ sccs
Supply pressure effect	0.25 psig per 100 psig source pressure change

MATERIALS OF CONSTRUCTION

	AK M60 & M66 B	AK M60 & M66 S	AK M60 & M66 SH
Body	brass	SS 316L	SS 316L
Poppet and diaphragm	SS 316	SS 316	Ni-Cr-Mo alloy / UNS N06022
Seat	PCTFE***	PCTFE***	PCTFE***
Bonnet	SS 303	SS 303	SS 303

*Flow rate based upon N2 with inlet pressure at nominal delivery pressure; varying gas type and or inlet/outlet pressures may effect rating.

**VS option 14° to 194°F (-10° to +90°C).

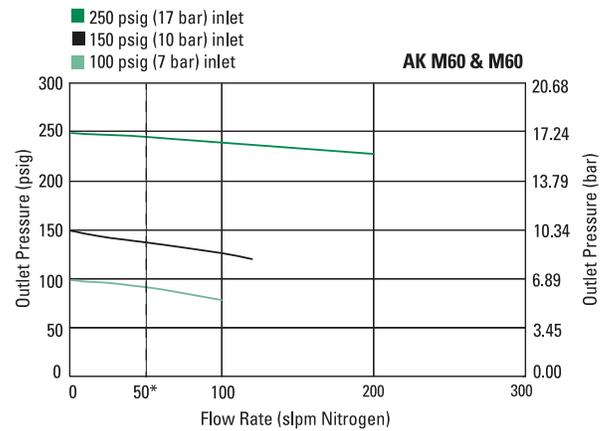
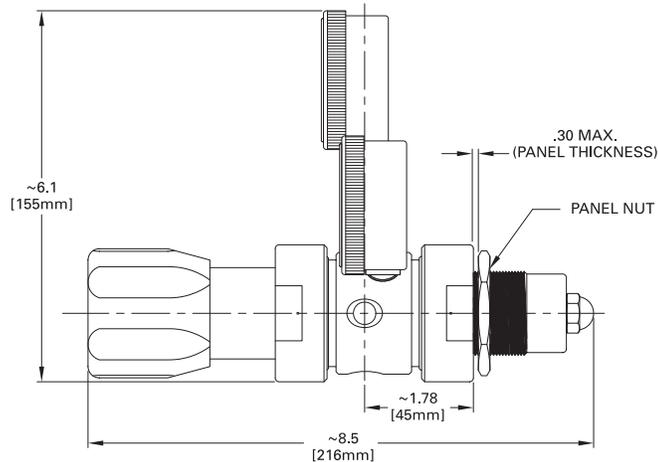
***Optional seat materials available, Polyimide and PEEK.
All specifications subject to change without notice.

M60 ASSURES PEACE OF MIND THROUGH CONSTANT GAS DELIVERY

Operations Overview

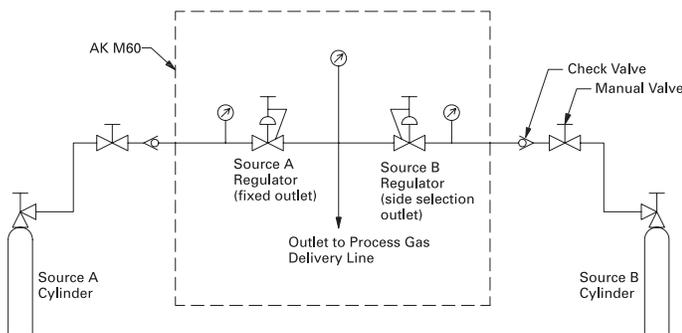
The M60 & M66 crossover manifold systems are comprised of two separate regulators housed in a common body. The two regulators are each attached to separate source cylinders. One of the regulators has an adjustment knob that rotates 270 degrees to enable source side selection. The other is preset to an appropriate setting for the system outlet range. The source selection knob adjusts the outlet pressure to be either above or below the preset side. An arrow on the selection knob points to the cylinder side delivering gas and away from the standby cylinder. The outlet pressure of the delivery side is approximately 15-30 psig (1-2 bar) higher than the standby side. Rotating the knob to point to the standby side, changes the pressure differential such that the standby side now becomes the delivery side.

As the delivery side cylinder becomes empty and the pressure drops below the pressure of the standby side, gas begins to flow from the standby side. The source selection knob is then turned to what was the standby side and the empty cylinder may now be replaced without interrupting process flow.



***CAUTION: Exceeding 50 slpm N2 may cause gas to be drawn from both A & B sides at the same time.**

All dimensions in inches (mm). Metric dimensions are for reference only.



CAUTION: Product selection is the sole responsibility of the user, regardless of any recommendations or suggestions made by the factory. The user shall make selections based upon their own analysis and testing with regard to function, material compatibility and product ratings. Proper installation, operation and maintenance are also required to assure safe, trouble free performance.

ORDERING INFORMATION

Series AK M60 10	S Material	40 Inlet Gauges	VS Options
Free Poppet AK M60 10 = 85 - 115 psig (5.8 to 7.9 bar) AK M60 15 = 135 - 165 psig (9.3 to 11.4 bar) AK M60 25 = 225 - 275 psig (15.5 to 19.0 bar) Tied Diaphragm AK M66 10 = 85 - 115 psig (5.8 to 7.9 bar) AK M66 15 = 135 - 165 psig (9.3 to 11.4 bar)	S = Stainless steel 316 (SS) SH = SS with Ni-Cr-Mo alloy internals B = Brass	0 = No gauges 4 = 0-400 psig 6 = 0-600 psig 10 = 0-1,000 psig 20 = 0-2,000 psig 30 = 0-3,000 psig 40 = 0-4,000 psig Outlet Gauge, will be supplied to match outlet range if inlet gauges specified, do not specify in part number.	PK = PEEK seat VS = Polyimide seat P = Panel installation* *Panel hole 1.42 inch diameter.

AP Tech has product options and variations which are not documented in data sheets. If you have a model number that is not defined by the ordering information, please consult the factory or your local representative.